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standard is probably the  
most widely used  
standardtoday As can be  
seen from Table 2 it  
shows four classes of  
fit The maxi'

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Mechanical Engineering  
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following three splines  
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in lots of idraulic  
motors catalogs to  
define spline shaft  
output i would like to  
say if this is the same  
standard as ANSI B92 1  
1970 or not and if no  
where i can found this  
normative'*

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ANSI Approved Yes DoD  
Adopted No Description  
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is an extension of the  
current B92 1 standard  
It does not supersede  
the B92 1 standard All  
splines currently  
meeting the requirements  
of the B92 1 standard  
are still in compliance  
with that standard A  
table of the variables  
and the formula that  
calculates its value is'

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Involute Splines  
American National  
Standards Institute ANSI

B92 2 1980 Metric Module  
Involute In American  
National Standard ANSI

B92 1 1970 Spline is a  
machine element

consisting of integral  
keys Dimensional' 'ANSI

**B92 1 Involute Splines  
and Inspection**

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ANSI Approved Yes DoD

Adopted No Description

Abstract This document

is an extension of the

current B92 1 standard

It does not supersede

the B92 1 standard All

splines currently

meeting the requirements

of the B92 1 standard

are still in compliance

with that standard A

table of the variables

and the formula that

calculates its value

is' 'Flat Root Side Fit

Involute Spline DP 30?

PA continued

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B5 15 1950 ANSI B92 1

1970 Diam No Approx

Whole Whole Pitch Teeth

Stroke Depth Series

Depth Series Sizes and

configurations shown are



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the most popular Other sizes and Flat Root Side Fit Involute Spline Stem design and stroke length vary please confirm tool specifications with your salesmen'

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Splines made to ANSI B92 1 1970 will generally be interchangeable with spline made to older standards However the exceptions are listed below Spline m y 1 Jul 1996 ANSI B92 1 1996''**The Effective Fit Concept as Used in ANSI B92 1 1970**

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Splines made to ANSI B92

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1 1970 will generally be interchange with spline made to older standards However the exceptions are listed below Spline m y However the exceptions are listed below Spline m y'

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1 1970 will generally be  
interchangeable'

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primary purpose of this  
model is to provide data  
from ANSI Standard B92 1  
1970 for Involute  
Splines and Inspection  
This is the standard for  
inch series splines  
based on a stub  
diametral pitch design  
It is possible to use  
the model to convert  
the'

### 'ANSI B92 BroachTec

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B92 1 48 96 Z 8 30° 21  
mm 3 95 H9 ANSI B92 1 16  
32 Z 15 30° 16 32 mm 22  
10 H9 Die aufgelisteten  
Räumwerkzeuge stehen  
nicht zum Verkauf 13 22  
Space Width Circular E  
actual EV effective  
Tooth Thickness Circular  
S actual S V effective  
Circular Fillet Form  
Clearance CF Form

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Clearan? Maior Dia DEE

DEI Minor Dia'

'Involute Spline

Engineering Drawing Data

Engineers Edge

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Spline Terms Symbols and

Drawing Data 30 Degree

Pressure Angle Flat Root

Side Fit ANSI B92 1 1970

R1993' '*Involute Spline*

*ANSI B92 1 Equations and*

*Design*

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*ANSI B92 1 These splines*

*or multiple keys are*

*similar in form to*

*internal and external*

*involute gears In*

*general manufacturing*

*external splines is*

*facilitated either by*

*hobbing rolling or on a*

*gear shaper and internal*

*splines either by*

*broaching or on a gear*

*shaper' 'ANSI B92 1 1970*

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**American National**

**Standard ANSI B92 1 1970**

**R 19 93 many features of**

**the 1960 standard are**

**retained plus the**

**addition of three t**

**olerance classes for a**

**total of four The term**

**?involute serration ?**

**formerly applied to**

**involute splines with 45**

**degree e pressure' 'www**

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*ansi asa amp sae 1950*

*Step 1 Enter only 1 thru*

*4 in the first box the*

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dimensions and tolerance  
class WN4 calculates  
span width and  
dimensions over between  
pins min max mean value  
Number of teeth'

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small problem with a

client over a splined

coupling Client has

admitted that we are not

the first vendor to have

said problem They have a

motor imported from the

US with male spline

outputs designated SAE

J744 22 4 SAE ?B? 13T'

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ANSI B92 1 1970

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purpose of this model is

to provide data from

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currently meeting the  
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